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FLECKS™ Installation Instructions

I. JOB SITE CONDITIONS

- A.** Installation should not begin until after all other trades are finished in the area. If the job requires other trades to work in the area after the installation of the floor, the flooring should be protected with an appropriate cover.
- B.** Areas to receive flooring should be weather tight and maintained at a minimum uniform temperature of 65° F (18° C.) for 48 hours prior to, during and after installation.

II. SUBFLOORS

Flecks products may be installed over plywood, hardboard, particle board of underlayment quality only, lining felt, terrazzo, a sound wax-free resilient floor, VCT, birch & Luan underlayment, concrete, approved cementitious based self-leveling materials and gypcrete. Gypcrete must be sealed with APAC 650 before installation. (All concrete slabs must be thoroughly cured and free of curing agents, excessive alkali and moisture, etc)

- A.** Wood subfloors: Wood subfloors should be double construction with a minimum thickness of 1". The floor must be rigid, free from movement and have at least 18" of well-ventilated air space below.
- B.** Underlayments: The preferred underlayment panel is APA underlayment grade plywood, minimum thickness of ¼" with a fully sanded face.
- C.** Concrete Floors: Concrete shall have a minimum compressive strength of 3000psi. It must be fully cured and permanently dry.

III. SUBFLOOR REQUIREMENTS AND PREPARATION

- A.** Subfloor shall be dry, clean, smooth, level, and structurally sound. It should be free of dust, solvent, paint, wax, oil, grease, asphalt, sealers, curing and hardening compounds, alkaline salts, old adhesive residue and other extraneous material, according to ASTM F710.
- B.** Subfloors should be smooth to prevent irregularities, roughness, or other defects from telegraphing through the new flooring. The surface should be flat to the equivalent of 3/16" (4.8mm) in 10 feet (3.0m).
- C.** Mechanically remove all traces of old adhesives, paint or other debris by scraping, sanding or scarifying the substrate. Do not use solvents. All high spots shall be ground level and low spots filled with an approved cementitious based patching compound.
- D.** All saw cuts (control joints), cracks, indentations and other non-moving joints in the concrete must be filled with an approved cementitious based patching compound.
- E.** Expansion joints in the concrete are designed to allow for expansion and contraction of the concrete. If a floor covering is installed over an expansion joint, it more than likely will fail in that area. Expansion joint covers designed for resilient floor coverings should be used.
- F.** Always allow patching materials to dry thoroughly and install according to the manufacturer's instructions. Excessive moisture in patching material may cause bonding problems or a bubbling reaction with the adhesive.

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HAZARDS:

SILICA WARNING – Concrete floor patching compounds, toppings and leveling compounds can contain free crystalline silica. Respirable crystalline silica (particles 1-10 micrometers) can be produced by cutting, sawing, grinding or drilling. Respirable silica is classified by OSHA as a IA carcinogen and is known to cause silicosis and other respiratory diseases. Avoid actions that cause dust to become airborne. Use local or general ventilation, or protective equipment, to reduce exposure below applicable exposure limits.

ASBESTOS WARNING – Resilient flooring, backing, lining, felt, paint or asphaltic “cutback” adhesives can contain asbestos fibers. Avoid actions that cause dust to become airborne. Do not sand, dry sweep, dry scrape, drill, saw, beadblast or mechanically chip or pulverize. Regulations may require that the material be tested to determine asbestos content. Consult the documents titled, *Recommended Work Practices for Removal of Existing Resilient Floor Coverings*, available from the Resilient Floor Covering Institute.

LEAD WARNING – Certain paints can contain lead. Exposure to excessive amounts of lead dust presents a health hazard. Refer to applicable federal, state and local laws and the publication *Lead Based Paint: Guidelines for Hazard Identification and Abatement in Public and Indian Housing*, available from the United States Department of Housing and Urban Development.

G. Maximum moisture vapor emission of the concrete must not exceed 5.5 lbs. per 1000 sq. ft. in a 24 hour period as measured by the calcium chloride moisture emission test conducted in accordance to ASTM F1869. If the emissions exceed the limitations, the installation should not proceed until the problem has been corrected.

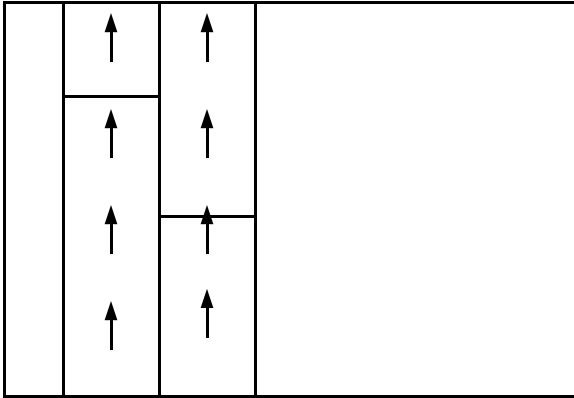
- H. It is essential that pH test be taken on all concrete floors. If the pH is greater than 9, it must be neutralized prior to beginning the installation.
- I. Adhesive bond tests should be conducted in several locations throughout the area. Glue down 3' X 3' pieces of the flooring with the recommended adhesive and trowel. Allow to set for 72 hours before attempting to remove. A sufficient amount of force should be required to remove the flooring, and there should be adhesive on the subfloor and the back of the flooring.

IV. MATERIAL STORAGE AND HANDLING

- A. Material should be delivered to the job site in its original unopened packaging with all labels intact.
- B. Roll material should always be stored lying down. Storing rubber on end will curl the edges resulting in permanent memory of the material. All edges with memory curl must be straight edge cut before installation. Do not store rolls higher than 4 rolls or more than six months. Material should only be stored on a clean, dry, smooth surface.
- C. Inspect all material for visual defects prior to beginning the installation. **IMMEDIATELY REPORT ANY DISCREPANCIES TO YOUR DEALER BEFORE BEGINNING INSTALLATION. No labor claim will be honored on material installed with visual defects.** Verify the material delivered is the correct style, color and amount. **Do NOT install if you have questions about the product or there may be a rip-up, re-install and glue charge.**

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- D. The material and adhesive, U-984 Universal must be acclimated at room temperature for a minimum of 24 hours before starting installation.
- E. All Flecks rolls must be unrolled and installed in the same direction.
- E. Porous surfaces should be sealed by applying a single coat of APAC 650 Latex, Additive with a short nap paint roller and allowing to dry before making final application with the recommended trowel or roller.



- F. Roll material is stretched slightly when it is rolled at the factory. At the job site the installer should allow all rolls to relax for a minimum of two hours before gluing or cutting material.

F. APPLICATION

1. Ensure that starter rows are firmly in place by wedging or face nailing. Once initial rows are secured, installation can be done either by using a Wet-Lay or Walk-on-Work method. Apply adhesive to substrate with recommended 1/16" trowel.

WET-LAY METHOD: Apply adhesive to subfloor with trowel. Immediately place flooring into the wet adhesive.

WALK-ON-METHOD: Apply adhesive to the subfloor and allow it to develop tack. Install wood flooring into tacky adhesive.

V. INSTALLATION – SHEET

- A. Cut the first sheet at the required length including enough to run up the wall and overlap for seaming at each end.
- B. Position the first sheet against the wall and square with the room. Cut second sheet with proper extra length.
- C. Repeat for each consecutive sheet necessary to complete the area or those rolls that will be installed that day.
- D. Allow the cuts to relax in position for a minimum of 2 hours before gluing.

Temperature/Related Humidity Chart

		Humidity				
Temp		40%	50%	60%	70%	80%
60° F	Tack Open	120min	110min	110min	90min	80min
		3.5 hrs	3.5 hrs	3.5 hrs	3 hrs.	3 hrs.
65° F	Tack Open	110min	100min	90min	80min	70min
		3 hrs.	3 hrs.	3 hrs.	3 hrs.	2.5 hrs.
70° F	Tack Open	100min	90min	80min	70min	60min
		3 hrs.	3 hrs.	3 hrs.	2.5 hrs	2.5 hrs
75° F	Tack Open	90min	80min	70min	60min	50min
		3 hrs.	2.5 hrs.	2.5 hrs.	2.5 hrs.	2.5 hrs.
80° F	Tack Open	80min	70min	60min	50min	40min
		3 hrs.	2.5 hrs.	2.5 hrs.	2.5 hrs.	2 hrs.

Recommended Trowel Size: 1/16"

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1. After all above procedures are performed, begin application of U-984 Universal adhesive to the substrate using a 1/16" square notched trowel.
 2. Fold the first drop lengthwise (half the width of the roll).
 3. Spread adhesive using the proper notch trowel. Take care not to spread more adhesive than can be covered by flooring and rolled within 30 minutes. The open time of the adhesive is 30-40 minutes at 70° F and 50% relative humidity.
- NOTE: The open time of adhesive is affected by temperature and humidity. High temperatures and high humidity will cause the adhesive to set up quickly. Low temperatures and low humidity will cause adhesive to cure at a slower rate. The installer should monitor on-site conditions and adjust open time accordingly.
4. Carefully lay the material into the wet adhesive. DO NOT let the material drop because this will cause air to be trapped beneath the flooring.
 5. Immediately roll the floor with a 100 lb roller to ensure proper transfer of adhesive. Overlap each pass of the roller by 50% of the previous pass to ensure that the floor is properly rolled. Roll the width first then the length. Re-roll again after 30-45 minutes.
 6. Fold over second half of first roll and half of second sheet. Spread adhesive. At seam area spread adhesive at 90° to seam to eliminate excessive adhesive oozing up at seam. Roll material.
 8. With 1/8" (3.2 mm) and thinner material it may be necessary to weigh down the seam until the adhesive sets. Boxes of cove base work well. Cover the entire seam.
 9. Continue the process for each consecutive drop. Always work at a pace so that you are always folding material back into wet adhesive
- NOTE: Never leave adhesive ridges or puddles, they will telegraph through the material.
10. Do not allow U-984 Universal adhesive to cure on your hands or the flooring. Immediately wipe off excess adhesive with a rag dampened with mineral spirits! Cured adhesive is very difficult to remove. **We strongly suggest wearing gloves when using U-984 adhesive.**
 11. Hand roll all seams after the entire floor has been rolled. If some seams are gapping, hold them together temporarily with masking tape or blue painters tape. Do NOT use duct tape as it may leave a residue on the floor. Remove tape after adhesive has developed a firm set (approximately 8-12 hours)
 12. After you rolled the floor, keep all foot traffic off the floor for a minimum of 24 hours. Foot traffic and rolling loads can cause permanent indentations or bubble in the uncured adhesive.

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VI. CLEAN-UP:

Uncured adhesive may be cleaned with a soft white cloth and isopropyl alcohol, or mineral spirits (be careful not to harm finish). Mineral spirits are harmful to certain floor coverings and may ruin the bond of this adhesive if it get under the floor covering. **Mineral spirits are flammable. Vapors are harmful and can explode violently and cause flash fires.** These vapors will concentrate in low lying area. Use with adequate ventilation and eliminate all sources of ignition. Do not smoke while using solvents. Place solvent soaked cloths outdoors away from children and pets to dry before disposing of them. **Do not allow adhesive to cure on wood flooring surfaces.** Cured adhesive is extremely difficult to remove and will require a urethane remover designed for that purpose. Consult with your supplier. Keep container closed between spreading cycles. After use, store in a controlled environment.

VII. WARNING:

U-984 contains light petroleum distillate, talc, methylene, bisphenyl, diisocyanate, polymethylene polyphenyl isocyanate, silicon dioxide.

Proposition 65: This product contains materials listed by the state of California as known to cause cancer, birth defects, or other reproductive harm. VOC Content; 116 grams per liter or 0.97 lbs. per gallon less water and exempt solvents.

VII. FIRST AID:

In case of eye contact, flush thoroughly with water for at least 15 minutes. Seek IMMEDIATE medical attention. In case of skin contact, wash affected areas with soap and water. If irritation persists, seek medical attention. Remove and wash contaminated clothing. If inhalation causes physical discomfort, remove to fresh air. If discomfort persists or any breathing difficulty occurs, or if swallowed seek IMMEDIATE medical attention.